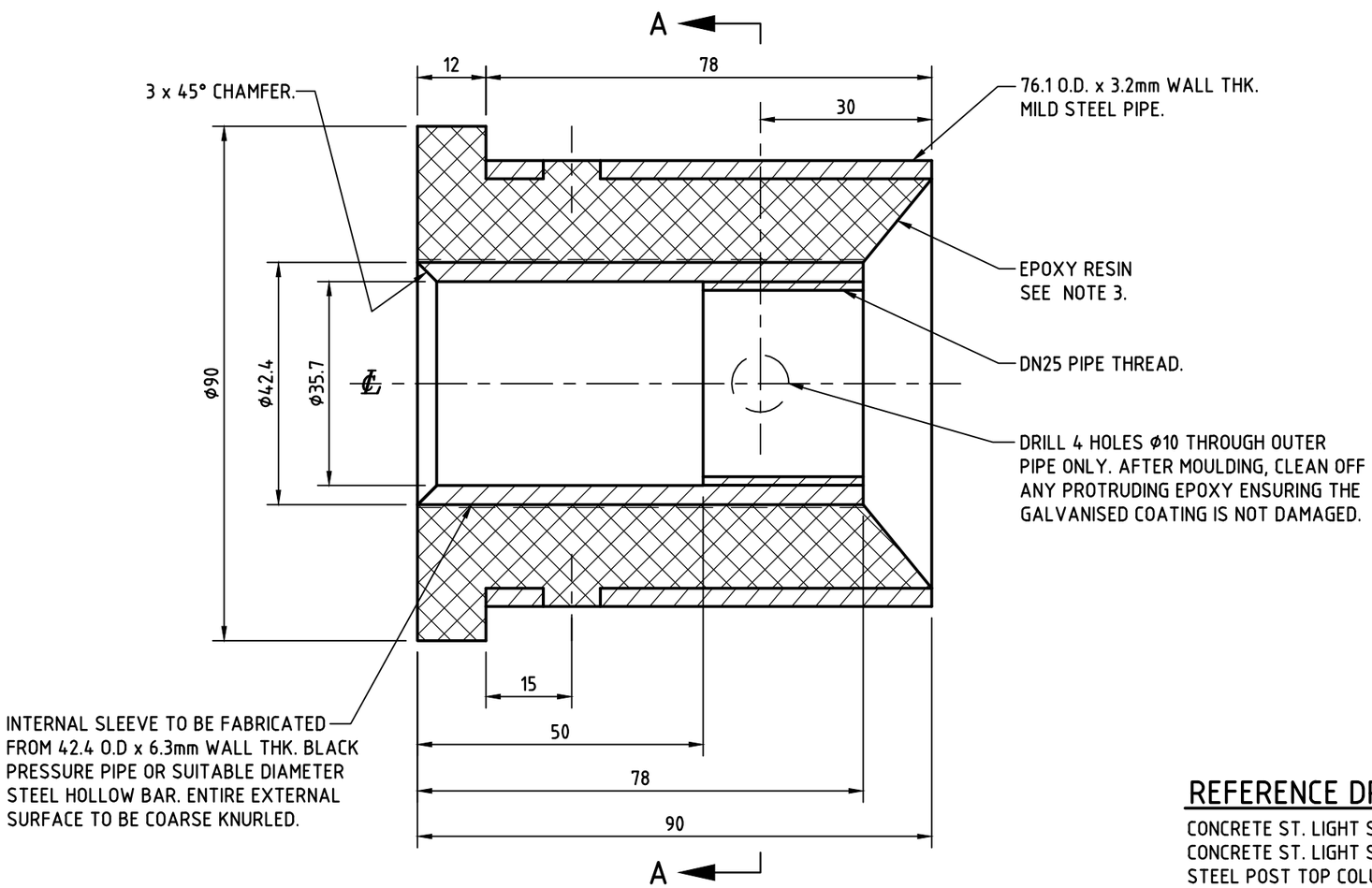
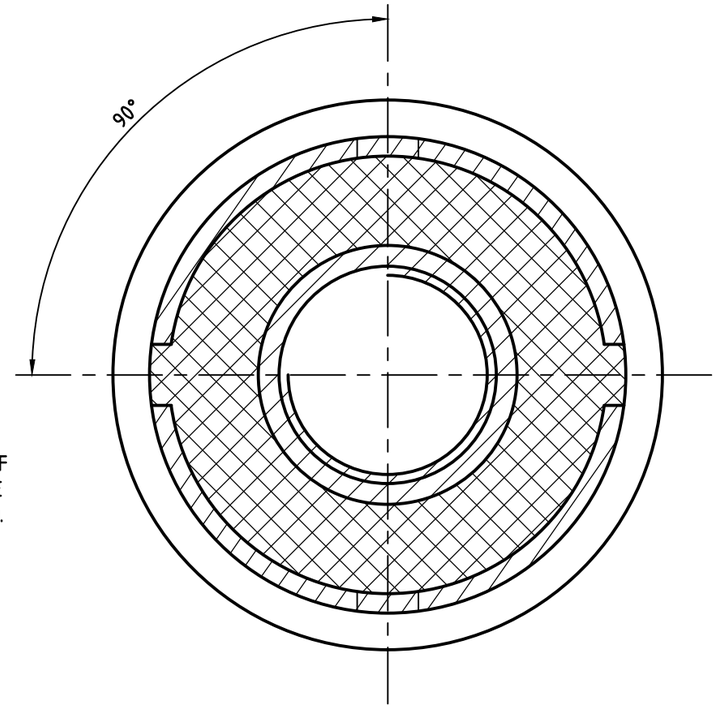


INSULATED SPIGOT DETAILS



SECTION A - A

REFERENCE DRAWINGS

CONCRETE ST. LIGHT STANDARDS HIGHWAY COLUMN	D41300C
CONCRETE ST. LIGHT STANDARDS CANBERRA COLUMN	D41301C
STEEL POST TOP COLUMNS	B1-66271

NOTES

1. STEELWORK TO BE HOT DIP GALVANISED TO A.S. CODE 4680 BEFORE MOULDING.
2. REMOVE ALL BURRS & SHARP EDGES.
3. EPOXY RESIN TO HAVE MINIMUM COLD CURING PROPERTIES EQUIVALENT TO CIBA-GEIGY ARALDITE LC 177 RESIN AND HARDENER.
4. INSULATION LEVEL BETWEEN INNER AND OUTER TUBES SHALL BE TESTED AT 3500 VOLTS A.C. FOR ONE MINUTE TO A.S. 3100, SECTION 8. EVIDENCE OF COMPLIANCE SHALL BE PROVIDED.
5. SURFACES IN CONTACT WITH THE EPOXY RESIN ARE TO BE THOROUGHLY CLEANED OF CONTAMINANTS USING AN APPROVED SOLVENT OF THE EPOXY MANUFACTURER PRIOR TO MOULDING.

CAD DRAWING
DO NOT MANUALLY AMEND

AMENDMENTS

4. REDRAWN ON CAD. NOTES 3 & 4 ADDED.S/L No's REMOVED March '90
P.J.H. 2434.9
PROD. No.
CHECKED K.E.M

5. CHAMFER ADDED TO INSIDE OF SPIGOT.
C.J.S 3.9.98
CHECKED P.H

6. DN25 WAS 1"BSP THREAD. NOTE 1 CODE UPDATED.
PROD.No. ES99.15.9.3
P.JH 15.1.01
CHECKED P.H.

7. NOTE 5 ADDED. INNER PIPE OR TUBE MATERIAL CLARIFIED. DIA 10 HOLES ADDED TO KEY EPOXY. KNURLING ADDED TO EXTERNAL SURFACE OF INNER TUBE.
C. SAWDY 4.05.2005
CHECKED P.H.

8. NEW AUSGRID BORDER & LOGO ADDED.
R.LAALAA 9.10.2013
APPROVED T.LAMPARD

NETWORK STANDARD
Ausgrid

DESIGN SERVICES
24 CAMPBELL ST SYDNEY NSW 2000

SCALE	1:1
DESIGNED	PGT
DRAWN	PGT
CHECKED	K. MOBBS
APPROVED	JH
DATE	MARCH 1990
PROJECT NUMBER	ES
PROJTRAK NUMBER	-

POST TOP LANTERN INSULATED SPIGOT FOR 3m, 4.5m, 7m & 8.5m STREET LIGHTING COLUMS ARRANGEMENT AND DETAILS

SIZE	DRAWING No	SHEET	AMD
A3	43238	1	8

20111014