



CAD DRAWING	
DO NOT MANUALLY AMEND	
AMENDMENTS	
2. DRAWING REDRAWN. REF	
C. SAWDY	6.11.89
PROD. NO.	24178
3. DRAWING REDRAWN	
C. SAWDY	24.11.90
PROD. NO.	24611
4. REFERENCE DRG. ADDED	
R.G. No.	26.2.91
CHECKED	2.1.95
5. WELDING SYMBOLS CHANGED	
P.J.H.	11.2
PROD. No.	5004481
CHECKED	C.J.S.
6. CONNECTION DETAILS ALTERED	
P.J.H.	20.8.96
CHECKED	P.H.
7. REF. LINES 67 - 69mm DIM LOCATING TOP OF ACCESS DOOR WAS 35mm.	
REF. CG. 65mm DIM LOCATING TOP OF PNL MOUNT BRACKET WAS 14/14/98	
M.P.	14/14/98
PROD. No.	4256
CHK / APP	C.J.S.
8. AUSTRALIAN STANDARDS UPDATED. SPIGOT WELDING DETAILS CLARIFIED.	
7.4.2000	P.H.
CHECKED	P.H.
9. DN25 WAS 25 BSP REF. A-7	
P.J.H.	4.5.01
CHECKED	P.H.
10. SPIGOT DETAILS WAS 33.7 OD x 3.2 WALL THK	
REF. LINES 67 - 69mm DIM LOCATING TOP OF PNL MOUNT BRACKET WAS 14/14/98	
M.P.	30.08.03
CHECKED	P.H.
11. NEW AUSGRID BORDER & LOGO ADDED.	
9.10.2013	R.LAALAA
APPROVED	T.LAMPARD

REFERENCE DRAWINGS	
MERCURY VAPOUR LAMP CHOKE PANEL FOR S.L. STANDARDS	A1-24969
PRE 1983 ROCKS STYLE LIGHTING COLUMN	B1-53942
STREET LIGHTING COLUMNS WIND LOADING ALLOWABLE CONDITIONS	A2-118244

NOTES	
1. MATERIALS & WORKMANSHIP TO BE IN ACCORDANCE WITH AS 4100.	
EACH SECTION OF COLUMN SHALL BE MADE FROM ONE CONTINUOUS LENGTH OF TUBE. SECTIONS JOINED BY WELDING WILL NOT BE ACCEPTED.	
2. WELDING TO BE CONTINUOUS & IN ACCORDANCE WITH AS 1554 PART 1.	
3. ALL WELDED JOINTS TO BE SEAL WELDED.	
4. STEELWORK TO BE HOT DIP GALVANISED TO AS 4680.	
5. NUTS, BOLTS & WASHERS TO BE HOT DIP GALVANISED TO AS 1214.	
6. DRAWING TO BE READ IN CONJUNCTION WITH THE ASSOCIATED SPECIFICATION.	
7. TOLERANCING IS TO BE IN ACCORDANCE WITH AS 1798.	
8. SLOTTED HOLES IN BASE PLATE ARE TO SUIT 330mm & 350mm P.C.D. MOUNTINGS & TO CONFORM TO FIG. 1 LIMIT GAUGE AS FOUND IN AS 1798.	

SCALE	
DESIGNED	1:2.5, 10
DRAWN	-
CHECKED	C.J.S.
APPROVED	MC-EC J.H.
DATE	6.11.89
PRJ/TRK No.	-
PROJECT NUMBER	ES 24178

STREET LIGHTING MODIFIED ROCKS STYLE LIGHTING COLUMNS (IN-GROUND & BPM) LIMITING DIMENSIONS							
DRAWING No	63060	SHEET	1	AMD	11	SIZE	B1

NETWORK STANDARD
Ausgrid

0 0.5 1 m
 METRES ON ORIGINAL DRAWING AT SCALE 1:10